

Work Order ID 59540

June 7, 2010 1:12:32 PM



Page 1

Item ID: D3297-1-0098 04969

Accept



Setup Start



Revision ID:

Stop



Item Name: HOSE ASS'Y

Start Date: 6/07/10 Start Qty: 4.00



Cust Item ID:

Required Date: 6/14/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: CZ Date: 10/6/17 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3297	Rev D								
100	PURCHASING	0.00							
Purchasing	Memo	0.00							
Purchasing	Create D2729-1 label and include with W/O <input type="checkbox"/> Issue P/O: <u>12034</u> <input type="checkbox"/> Hose Assembly as per Dwg D3297 <input type="checkbox"/> Possible Supplier: API <input type="checkbox"/> Material release note is required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
Packaging	Memo	0.00							
Packaging	Ensure Material Release Note is attached								
120	QC6- Inspect dimensions to drawing	0.00							
QC	Memo	0.00							
Quality Control									

CZ 10/6/17 (4)

Purch/24 (4)

(74)

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59540

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Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Install D2729-1 as per Dwg D3297 using D2182-045 Heat Shrink Batch:

B21864B

5/10/06/28 (4)

140

0.00



Identify as per dwg & Stock Location: 199

Packaging

Memo

0.00

Packaging

6/6/08 (4)

150

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/06/29 (4)
mrf
10-6-29

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

June 7, 2010 1:42:09 PM

Work Order ID: 59540



Parent Item: D3297-1-0098



Parent Item Name: HOSE ASS'Y

Start Date: 6/07/10

Required Date: 6/14/10

Comments:

Start Qty: 4.00

Required Qty: 4.00

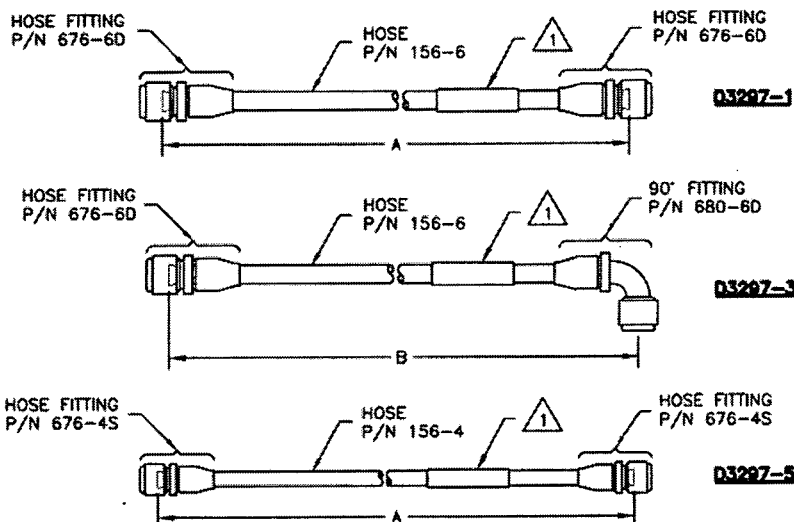
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
156001-6D0096 HOSE ASS'Y		Purchased	No				Each	0.0000		4			



Picklist (4)

DART**RELEASED**
05.01.21

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3297	REV. D SHEET 1 OF 1
DATE 05.01.21		TITLE HOSE ASSEMBLIES	SCALE NTS
A	04.07.06	NEW ISSUE	
B	04.11.01	STRATOFLEX P/N WAS AEROQUIP P/N	
C	04.11.18	T50 CORRECTED TO TSO	
D	05.01.21	CORRECT STRATOFLEX P/N	



HOSE SPECIFICATION				
DART P/N	STRATOFLEX P/N	VENDOR	A	B
D3297-1-0098	156001-6D0096	API	9.75	
D3297-1-0130	156001-6D0130	API	13.00	
D3297-1-0121	156001-6D0121	API	12.13	
D3297-3-0085	156005-6D0085	API		8.50
D3297-3-0210	156005-6D0210	API		21.00
D3297-3-0350	156005-6D0350	API		35.00
D3297-5-0410	156001-4S0410	API	41.00	

D3297-1-XXXX HOSE ASSEMBLY
D3297-3-XXXX HOSE ASSEMBLY
D3297-5-XXXX HOSE ASSEMBLY

WHERE XXXX REPRESENTS
HOSE LENGTH IN TENTHS OF INCH

EG: 12.125" LONG: D3297-1-0121
41.00" LONG: D3297-5-0410
8.50" LONG: D3297-3-0085

NOTES:

- 1) IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) HOSE ASSEMBLIES TO MEET THE REQUIREMENTS OF TSO-C53a TYPE "A"

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API
2461 46th Ave.
LACHINE QC H8T 3C9
CANADA

06/22/2010 15:55:25

Pack List



Shipping Address

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Forwarding Agent's Address

Shipping Instructions

Detailed Shipping Instructions at the
end of the document

Packing Instructions

Detailed Packing Instructions at the
end of the document

Information

Document Number	80746367
Document Date	06/17/2010
Purchase Order No.	PO12034
Purchase Order Date	06/10/2010
Sales Order Number	663357
Sales Order Date	06/10/2010
Customer Number	6100481
Shipping Conditions	FXPri 1D (Intl 1-3D)
Incoterms	
Cust Ship Acct	
Delivery Date	06/18/2010
Bill of Lading	
Total Volume	0.021 IN3
Carrier	PUROLATOR COURIER

Item	Material	Material Description	Quantity	Weight	Batch Num
10	156001-6D-0096	156-6 HOSE ASSEMBLY	4 EA	0 LB	
	Batches				
	0001397740 (PO:4500118082)				
20	156001-6D-0130	156-6 HOSE ASSEMBLY	3 EA	0 LB	
	Batches				
	0001397744 (PO:4500118082)				
30	156001-6D-0121	156-6 HOSE ASSEMBLY	3 EA	0 LB	
	Batches				
	0001397743 (PO:4500118082)				
40	156005-6D-0085	156-6 HOSE ASSEMBLY	4 EA	0 LB	
	Batches				
	0001397745 (PO:4500118082)				
50	156005-6D-0210	156-6 HOSE ASSEMBLY			
	Batches				



2461 46th Ave.
LACHINE QC H8T 3C9
CANADA

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06/22/2010 15:55:25

Pack List

Shipping Address

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Information

Document Number: 80746367

Item	Material	Material Description	Quantity	Weight	Batch Num
	0001397746 (PO:4500118082)		4 EA	0 LB	
60	156005-6D-0350	156-6 HOSE ASSEMBLY			
	Batches				
	0001397747 (PO:4500118082)	✓	3 EA	0 LB	

Shipping and Packing Instructions****CERTIFICATE OF CONFORMANCE****

I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-98 has been granted.

Authorized Signature

Rw

